

Safety Data Sheet P-4559

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.

Date of issue: 01/01/1979

Revision date: 02/03/2016

Supersedes: 01/12/2015

#### SECTION: (A Product and company identification)

1.1. Product identifier

Product form

: Substance

Name

: Acetylene, dissolved

CAS No

: 74-86-2

Formula

: C2H2

Other means of identification

: Acetylen, ethine, ethyne, narcylene

**1.2.** 1

Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

: Industrial use. Use as directed.

1.3. Details of the supplier of the safety data sheet

Praxair, Inc.

39 Old Ridgebury Road

Danbury, CT 06810-5113 - USA

T 1-800-772-9247 (1-800-PRAXAIR) - F 1-716-879-2146

www.praxair.com

1.4. Emergency telephone number

Emergency number

: Onsite Emergency: 1-800-645-4633

CHEMTREC, 24 hr/day 7 days/week

--- Within USA: 1-800-424-9300, Outside USA: 001-703-527-3887

(collect calls accepted, Contract 17729)

#### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

3HS-US classification

Flam. Gas 1 H220 Dissolved gas H280

#### 2.2. Label elements

GHS-US labelling

Hazard pictograms (GHS-US)



GHS02

GHS04

Signal word (GHS-US)

: DANGER

Hazard statements (GHS-US)

: H220 - EXTREMELY FLAMMABLE GAS

H231 - MAY REACT EXPLOSIVELY EVEN IN THE ABSENCE OF AIR AT ELEVATED

PRESSURE AND/OR TEMPERATURE

H280 - CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED OSHA-H01 - MAY DISPLACE OXYGEN AND CAUSE RAPID SUFFOCATION

CGA-HG04 - MAY FORM EXPLOSIVE MIXTURES WITH AIR

Precautionary statements (GHS-US)

 P202 - Do not handle until all safety precautions have been read and understood P210 - Keep away from Heat, Open flames, Sparks, Hot surfaces. - No smoking

P271+P403 - Use and store only outdoors or in a well-ventilated place P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely

P381 - Eliminate all ignition sources if safe to do so

P501 - Dispose of contents/container in accordance with container Supplier/owner instructions

CGA-PG05 - Use a back flow preventive device in the piping

CGA-PG13 - Fusible plugs in the top, bottom, or valve melt at 98°C to 107°C (208°F to 224°F).

Do not discharge at pressures above 15 psig (103 kPa) CGA-PG06 - Close valve after each use and when empty

FN (English)

SDS ID: P-4559



Safety Data Sheet P-4559

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.

Date of issue: 01/01/1979 Revision date: 02/03/2016 Supersedes: 01/12/2015

5.3. Advice for firefighters

Firefighting instructions

: Evacuate all personnel from the danger area. Use self-contained breathing apparatus (SCBA) and protective clothing. Immediately cool containers with water from maximum distance, Stop flow of gas if safe to do so, while continuing cooling water spray. Remove ignition sources if safe to do so. Remove containers from area of fire if safe to do so. On-site fire brigades must comply with OSHA 29 CFR 1910.156 and applicable standards under 29 CFR 1910 Subpart

L—Fire Protection.

Protection during firefighting

Special protective equipment for fire fighters

Compressed gas: asphyxiant. Suffocation hazard by lack of oxygen.

Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire

Specific methods

Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas containers to rupture. Cool endangered containers with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems

Stop flow of product if safe to do so

Use water spray or fog to knock down fire fumes if possible

Continue water spray from protected position until container stays cool.

Other information

Acetylene containers are provided with pressure relief devices designed to vent contents when exposed to elevated temperature.

#### SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

: Wear self-contained breathing apparatus when entering area unless atmosphere is proven to be safe. Evacuate area. Ensure adequate ventilation. Stop leak if safe to do so.

1.1.1. For non-emergency personnel

No additional information available

6.1,2. For emergency responders

No additional information available

**Environmental precautions** 6.2.

> Prevent waste from contaminating the surrounding environment. Prevent soil and water pollution. Dispose of contents/container in accordance with local/regional/national/international regulations.

Contact supplier for any special requirements.

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

See also sections 8 and 13.

### SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only non-sparking tools. Use only explosion-proof equipment

Wear leather safety gloves and safety shoes when handling cylinders. Protect cylinders from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

EN (English)

SDS ID: P-4559



Melting point

## Acetylene, dissolved

Safety Data Sheet P-4559

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication. Making our planet more productive

> Revision date: 02/03/2016 Date of issue: 01/01/1979 Supersedes: 01/12/2015

Appearance Colorless, odorless gas.

Molecular mass 26 g/mol Colour Colourless.

Odour Garlic like. Poor warning properties at low concentrations.

Odour threshold No data available

pН Not applicable. Relative evaporation rate (butylacetate=1) No data available Relative evaporation rate (ether=1) Not applicable.

-80.8 °C (-113.4°F) Freezing point : No data available Boiling point : -84 °C (-119.2°F) Flash point -17 °C (1,4°F)

Critical temperature : 36 °C (97°F) Auto-ignition temperature 305 °C (581°F) Decomposition temperature 635 °C (1175°F) Flammability (solid, gas) : 2.5 - 100 vol %

Vapour pressure 44 bar (623 psig) Critical pressure 61,38 bar (875 psig) Relative vapour density at 20 °C No data available

Relative density Not applicable.

Density 0.0012 g/cm3 (at 0 °C)

Relative gas density 0.9

Solubility Water: 1185 mg/l

log Pow : 0.37

Log Kow : Not applicable. Viscosity, kinematic : Not applicable. Viscosity, dynamic : Not applicable. Not applicable. Explosive properties

Oxidising properties : None. **Explosive limits** : No data available

9.2. Other information

Reactivity

Sublimation point : -83.3 °C Gas group : Dissolved gas

#### SECTION 10: Stability and reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Dissolved in a solvent supported in a porous mass. Stable under recommended handling and

storage conditions (see section 7).

10.3. Possibility of hazardous reactions

> May react explosively even in the absence of air. May decompose violently at high temperature and/or pressure or in the presence of a catalyst. Can form explosive mixture with air. May react

violently with oxidants.

10.4. Conditions to avoid

High temperature. High pressure. Keep away from heat/sparks/open flames/hot surfaces. - No

smoking.

10.5. Incompatible materials

Forms explosive acetylides with copper, silver and mercury. Do not use alloys containing more than

65% copper. Air, Oxidiser. Do not use alloys containing more than 43% silver.

EN (English)

10.1.

SDS ID: P-4559



### Safety Data Sheet P-4559

Making our planet more productive This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.

Date of issue: 01/01/1979 Revision date: 02/03/2016 Supersedes: 01/12/2015

### SECTION: 44 Transportantormation

In accordance with DOT

Transport document description

: UN1001 Acetylene, dissolved

UN-No.(DOT)

: UN1001

Proper Shipping Name (DOT)

: Acetylene, dissolved

Hazard labels (DOT)

: 2.1 - Flammable gas



DOT Special Provisions (49 CFR 172,102)

: N86 - UN pressure receptacles made of aluminum alloy are not authorized

N88 - Any metal part of a UN pressure receptacle in contact with the contents may not contain

more than 65% copper, with a tolerance of 1%

Additional information

Emergency Response Guide (ERG) Number

: 116 (UN1001)

Other information

: No supplementary information available.

Special transport precautions

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers:

- Ensure there is adequate ventilation. - Ensure that containers are firmly secured. - Ensure cylinder valve is closed and not leaking. - Ensure valve outlet cap nut or plug (where provided) is correctly fitted.

is correctly fitted. - Ensure valve protection device (where provided) is correctly fitted.

Transport by sea

JN-No. (IMDG)

: 1001

Proper Shipping Name (IMDG)

: Acetylene, dissolved

Class (IMDG)

: 2 - Gases

MFAG-No

: 116

Air transport

UN-No. (IATA)

: 1001

Proper Shipping Name (IATA)

: Acetylene, dissolved

Class (IATA)

: 2

Civil Aeronautics Law

: Gases under pressure/Gases flammable under pressure(Hazardous materials notice Appended

Table 1 Article 194 of the Enforcement Regulations)

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

Acetylene, dissolved (74-86-2)	
Listed on the United States TSCA (Toxic Subs	tances Control Act) inventory
SARA Section 311/312 Hazard Classes	Sudden release of pressure hazard Reactive hazard Fire hazard

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

EN (English)

SDS ID: P-4559



Safety Data Sheet P-4559

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.

Date of issue: 01/01/1979 Revision date: 02/03/2016 Supersedes: 01/12/2015

# SECTION/16: Officialition

Other information

: When using this product in welding and cutting, read and understand the manufacturer's instructions and the precautionary label on the product. Ask your welding products supplier for a copy of Praxair's free safety booklet, P-2035, Precautions and Safe Practices for Gas Welding, Cutting, and Heating, and for other manufacturers' safety publications. For a detailed treatment, get ANSI Z49.1, Safety in Welding, Cutting, and Allied Processes, published by the American Welding Society (AWS), www.aws.org. Order AWS documents from Global Engineering Documents, global.ihs.com. Arcs and sparks can ignite combustible materials. Prevent fires. Refer to NFPA 51B, Standard for Fire Prevention During Welding, Cutting, and Other Hotwork. Do not strike an arc on the container. The defect produced by an arc burn may lead to container rupture

Fumes and gases produced during welding and cutting processes can be dangerous to your health and may cause serious lung disease. KEEP YOUR HEAD OUT OF FUMES. DO NOT BREATHE FUMES AND GASES. Use enough ventilation, local exhaust, or both to keep fumes and gases from your breathing zone and the general area. Short-term overexposure to fumes may cause dizziness, nausea, and dryness or irritation of the nose, throat, and eyes; or may cause other similar discomfort. Contaminants in the air may add to the hazard of fumes and gases

When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product

Praxair asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information

The opinions expressed herein are those of qualified experts within Praxair, Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Praxair, Inc., it is the user's obligation to determine the conditions of safe use of the product

Praxair SDSs are furnished on sale or delivery by Praxair or the independent distributors and suppliers who package and sell our products. To obtain current SDSs for these products, contact your Praxair sales representative, local distributor, or supplier, or download from www.praxair.com. If you have questions regarding Praxair SDSs, would like the document number and date of the latest SDS, or would like the names of the Praxair suppliers in your area, phone or write the Praxair Call Center (Phone: 1-800-PRAXAIR/1-800-772-9247; Address: Praxair Call Center, Praxair, Inc., P.O. Box 44, Tonawanda, NY 14151-0044)

PRAXAIR and the Flowing Airstream design are trademarks or registered trademarks of Praxair Technology, Inc. in the United States and/or other countries.

NFPA health hazard

NFPA fire hazard

NFPA reactivity

- : 0 Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.
- 4 Will rapidly or completely vaporize at normal pressure and temperature, or is readily dispersed in air and will burn readily.
- 2 Normally unstable and readily undergo violent decomposition but do not detonate. Also: may react violently with water or may form potentially explosive mixtures with water.

