SAFETY DATA SHEET (Castrol



Section 1. Identification

Product name

Castrol Heat Transfer Oil Light 100

SDS#

460671

Historic SDS #:

66290

Code

460671-US06

Relevant identified uses of the substance or mixture and uses advised against

Product use

Heat transfer fluid.

For specific application advice see appropriate Technical Data Sheet or consult our

company representative.

Manufacturer

Castrol Industrial North America, Inc.

150 W. Warrenville Road

Naperville, IL 60563

Supplier

Castrol Industrial North America, Inc.

150 W. Warrenville Road Naperville, IL 60563

Product Information: +1-877-641-1600

EMERGENCY SPILL

INFORMATION:

1 (800) 424-9300 CHEMTREC (USA)

Section 2. Hazards identification

OSHA/HCS status

This material is not considered hazardous by the OSHA Hazard Communication

Standard (29 CFR 1910.1200).

Classification of the

substance or mixture

Not classified.

GHS label elements

Signal word

No signal word.

Hazard statements

No known significant effects or critical hazards.

Precautionary statements

Prevention

Not applicable. Not applicable.

Response Storage

Not applicable. Not applicable.

Disposal

Defatting to the skin.

Hazards not otherwise classified

Contact with hot product may cause burns.

Section 3. Composition/information on ingredients

Highly refined base oil and additives

Substance/mixture

Mixture

Ingredient name	CAS number	%
Distillates (petroleum), hydrotreated, heavy paraffinic	64742-54-7	≥90
Base oil - highly refined	Varies	≥3 - <5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

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Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact Hot product - Flood with water to dissipate heat. In the event of any product remaining,

do not try to remove it other than by continued irrigation with water. Obtain medical

attention immediately.

Cold product - Wash eye thoroughly with copious quantities of water, ensuring eyelids are held open. Obtain medical advice if any pain or redness develops or persists.

Skin contact Wash skin thoroughly with soap and water or use recognized skin cleanser. Hot Product

- Flood skin with cold water to dissipate heat, cover with clean cotton or gauze, obtain

medical advice immediately.

Cold Product - Wash contaminated skin with soap and water. Remove contaminated

clothing and wash underlying skin as soon as reasonably practicable.

Inhalation If inhaled, remove to fresh air. Get medical attention if symptoms occur.

Ingestion Do not induce vomiting unless directed to do so by medical personnel. Get medical

attention if symptoms occur.

Protection of first-aiders No action shall be taken involving any personal risk or without suitable training.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

Treatment should in general be symptomatic and directed to relieving any effects.

Specific treatments

No specific treatment.

Section 5. Fire-fighting measures

Extinguishing media

Sultable extinguishing

media

In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.

Unsuitable extinguishing

media

Do not use water jet.

Specific hazards arising from the chemical

During use heat transfer oils may be thermally degraded leading to the formation of volatile hydrocarbons with flash points considerably lower than the original product. It is therefore essential that the system is not drained while hot unless an inert gas system is used to displace flammable gaseous residues. Adequate ventilation is essential during draining operations as hot oil will fume.

The temperature at which spent product is drained is a compromise between the need to have the oil sufficiently hot to facilitate drainage, the need to avoid furning and the dangers of fire from degraded oil with a low flash point. It is recommended therefore that spent oil is drained at a temperature of less than 100°C. During system filling and venting, care should be taken to ensure that hot oil is not pumped through the expansion tank. A failure to prevent this could, under certain conditions, lead to the creation of a flammable atmosphere in the expansion tank. As the expansion tank is being filled it is essential that the gases and vapours formed should be free to vent to an open atmosphere where they can quickly disperse. Oil soaked lagging may spontaneously

ignite and should be replaced by fresh lagging as soon as possible. Product contaminated rags, paper or material used to absorb spillages, represent a fire hazard, and should not be allowed to accumulate. Dispose of safely immediately after use. In a

fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion

products

Combustion products may include the following:

carbon dioxide carbon monoxide

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Section 5. Fire-fighting measures

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable

training

Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA)

and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training.

Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. Floars may be aligned to a spilled material.

protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-

emergency personnel".

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental

pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage,

including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits ACGIH TLV (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction OSHA PEL (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 6/1993		
Distillates (petroleum), hydrotreated, heavy paraffinic			
Base oil - highly refined	ACGIH TLV (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction OSHA PEL (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 6/1993		

While specific OELs for certain components may be shown in this section, other components may be present in any mist, vapor or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Hot material: to prevent thermal burns wear a helmet, full face visor and heat resistant neck flap / apron.

Cold material: wear safety glasses with side shields. Safety glasses with side shields.

Skin protection

Hand protection

Wear suitable gloves.

Hot material: to prevent thermal burns wear heat resistant and impervious gauntlets/ gloves.

Cold material: Wear chemical resistant gloves. Recommended: nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Consult your supervisor or Standard Operating Procedure (S.O.P) for special handling instructions.

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Section 8. Exposure controls/personal protection

Body protection

Use of protective clothing is good industrial practice. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Respiratory protective equipment is not normally required where there is adequate

natural or local exhaust ventilation to control exposure.

In case of insufficient ventilation, wear suitable respiratory equipment.

Provided an air-filtering/air-purifying respirator is suitable, a filter for particulates can be used. Use filter type P or comparable standard.

Respiratory protective equipment must be checked to ensure it fits correctly each time it is worn.

Air-filtering respirators, also called air-purifying respirators, will not be adequate under conditions of oxygen deficiency (i.e. low oxygen concentration), and would not be considered suitable where airborne concentrations of chemicals with a significant hazard are present. In these cases air-supplied breathing apparatus will be required. A combination filter for particles, organic gases and vapors (boiling point >65°C) may be required if mist or fume is present as well as vapor. Use filter type AP or comparable

Approved air-supplied breathing apparatus must be worn where there is a risk of exceeding the exposure limit of carbon monoxide

Approved air-supplied breathing apparatus must be worn where there is a risk of exposure to hazardous combustion and thermal decomposition products.

Entry into a confined space or poorly ventilated area contaminated with vapor, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work.

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Thermal hazards

Wear impervious and heat resistant coveralls covering the full body and limbs. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Section 9. Physical and chemical properties

<u>Appearance</u>

Physical state

Liquid.

Color Odor

Amber. [Light] Mild, Petroleum

Odor threshold

Not available. Not available.

pН Melting point

Not available. Not available.

Boiling point

Open cup: 190°C (374°F) [Cleveland,]

Flash point **Evaporation rate**

Not available.

Flammability (solid, gas)

Not applicable. Based on - Physical state

Lower and upper explosive

(flammable) limits

Not available.

Vapor pressure

Not available.

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Section 9. Physical and chemical properties

Vapor density

Not available.

Density

Not available.

Solubility

insoluble in water.

Partition coefficient: n-

octanol/water

Not available.

Auto-ignition temperature

Not available.

Decomposition temperature

Not available.

Viscosity

Kinematic: 22.45 mm²/s (22.45 cSt) at 40°C

Section 10. Stability and reactivity

Reactivity

No specific test data available for this product. Refer to Conditions to avoid and

Incompatible materials for additional information.

Chemical stability

The product is stable.

Possibility of hazardous

Conditions to avoid

reactions

Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.

Avoid all possible sources of ignition (spark or flame).

Incompatible materials

Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Aspiration hazard

Name

Result

Distillates (petroleum), hydrotreated, heavy paraffinic

ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

Eye contact

No known significant effects or critical hazards.

Skin contact

No known significant effects or critical hazards.

Inhalation

Vapor inhalation under ambient conditions is not normally a problem due to low vapor

pressure.

Ingestion

No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

No specific data.

Skin contact

Adverse symptoms may include the following:

irritation dryness cracking

Inhalation

No specific data.

ingestion

No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

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Section 11. Toxicological information

Potential immediate

effects

Not available.

Potential delayed effects

Not available.

Long term exposure

Potential immediate

Not available.

effects

Potential delayed effects

Not available.

Potential chronic health effects

General

No known significant effects or critical hazards.

Carcinogenicity Mutagenicity

Fertility effects

No known significant effects or critical hazards. No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Developmental effects

No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

No testing has been performed by the manufacturer.

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

This product is not expected to bioaccumulate through food chains in the environment.

Mobility in soil

Soil/water partition coefficient (Koc)

Not available.

Mobility

Spillages are unlikely to penetrate the soil.

Other adverse effects

No known significant effects or critical hazards.

Other ecological information

Spills may form a film on water surfaces causing physical damage to organisms. Oxygen

transfer could also be impaired.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name		-	-	-
Transport hazard class(es)	-	-		_
Packing group	-	-	-	_
Environmental hazards	No.	No.	No.	No.
Additional information	-	_	-	-

Special precautions for user

Not available.

Transport in bulk according

Not available.

to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations

United States Inventory (TSCA 8b)

All components are listed or exempted.

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 311/312

Classification

Not applicable.

SARA 313

Form R - Reporting

requirements

This product does not contain any hazardous ingredients at or above regulated

thresholds.

Supplier notification

This product does not contain any hazardous ingredients at or above regulated

thresholds.

State regulations

Massachusetts

None of the components are listed.

New Jersey

The following components are listed: MINERAL OIL (UNTREATED and MILDLY

TREATED)

Pennsylvania

None of the components are listed.

California Prop. 65

No products were found.

Other regulations

Australia inventory (AICS)

All components are listed or exempted.

Canada inventory
China inventory (IECSC)

All components are listed or exempted.
All components are listed or exempted.

Japan inventory (ENCS) Korea inventory (KECI)

All components are listed or exempted. All components are listed or exempted.

Philippines inventory (PICCS)

All components are listed or exempted.

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Section 15. Regulatory information

Taiwan inventory (CSNN)

All components are listed or exempted.

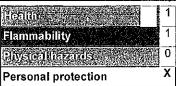
REACH Status

For the REACH status of this product please consult your company contact, as

identified in Section 1.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.)



History

Date of issue/Date of

revision

Date of previous issue

Key to abbreviations

04/01/2015.

02/13/2015.

ACGIH = American Conference of Industrial Hygienists

ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

CAS Number = Chemical Abstracts Service Registry Number

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

OEL = Occupational Exposure Limit

SDS = Safety Data Sheet

STEL = Short term exposure limit TWA = Time weighted average

UN = United Nations

UN Number = United Nations Number, a four digit number assigned by the United

Nations Committee of Experts on the Transport of Dangerous Goods.

$\overline{\mathbb{V}}$ Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell

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Section 16. Other information

employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

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